Heavy Wall Heat Shrink Tubing

Heavy wall adhesive lined heat shrink tubing is impact, abrasion, corrosion, and chemical resistant. Provides mechanical protection, insulation and strain relief for electrical connections and components.

Features

- 4-foot lengths*
- · Adhesive lined crosslinked polyolefin
- · Seals out water and dirt
- · High 3 to 1 shrink ratio
- Halogen Free
- · SAE, REACH, RoHS compliant
- -55°C to 110°C continuous operating temperature
- 120°C shrink temperature

Applications

- Ideal for insulation of electrical splices, cable terminations, and electrical connections
- Adhesive liner bonds to a variety of materials including plastics, rubbers, and metals
- Seals and protects components from moisture and corrosion
- 3:1 shrink ratio covers a broad range of applications in fewer sizes

Approvals and Compliance

- VW1 Flame Retardant
- RoHS Compliant
- Halogen Free
- UL 224
- SAE
- RFACH





Technical Data

| PROPERTY | TYPICAL VALUE |
|---------------------------------|---------------|
| Shrink Ratio | >3 to 1 |
| Operating Temperature | -55°C ~ 125°C |
| Tensile Strength | 14.5 MPa |
| Ultimate Elongation | ≥450% |
| Tensile Strength After Aging | 13.5 MPa |
| Ultimate Elongation After Aging | 400% |
| Concentricity | 70 |
| Longitudinal Shrinkage | 5 |
| Dielectric Strength | ≥21kV/mm |
| Cracking Resistance | No Cracking |
| ADHESIVE | |
| Water Absorptivity | 0.15% |
| Softening Point | 85°C |
| | |

| Water Absorptivity | 0.15% |
|------------------------|---------|
| Softening Point | 85°C |
| Peel Strength | 8N/25mm |
| Copper Stability | Pass |
| Antibacterial Property | Pass |
| | |

Sizes for Arctic Ultraflex Blue® Wire

| AUF WIRE GAUGE | AUF WIRE DIAMETER | RECOMMENDED HD SHRINK SIZE |
|-------------------|-------------------|-------------------------------|
| 18 AWG | 0.105" | 1/3" |
| 16 AWG | 0.118" | 1/3" |
| 14 AWG | 0.130" | 1/3" |
| 12 AWG | 0.150" | 1/3" |
| 10 AWG | 0.180" | 1/3" |
| 8 AWG | 0.240" | 1/2" |
| 6 AWG | 0.310" | 3/4" |
| 4 AWG | 0.360" | 3/4" |
| 2 AWG | 0.430" | 3/4" |
| 1 AWG | 0.495" | 3/4" |
| 1/0 AWG | 0.550" | 3/4" |
| 2/0 AWG | 0.600" | 1" |
| 3/0 AWG | 0.650" | 1" |
| 4/0 AWG | 0.710" | 1 1/2" |
| 250 MCM | 0.875" | 1 1/2" |
| 350 MCM | 1.010" | 2" |
| 500 MCM | 1.220" | 2" |
| | | |

48" Heavy Wall Adhesive Lined Crosslinked Polyolefin Heat Shrink*

| Heavy Wall | Part Number | Part Number | Expanded Min. Internal Diameter (D) | | Recovered Max. Internal Diameter (d) | | Recovered Nominal Wall Thickness (w) | |
|-------------|--------------|--------------|---|-------|--|------|--|-----|
| Shrink Size | BLACK | RED | IN. | MM | IN. | MM | IN. | MM |
| 1/3" | HSHD-0350-BK | HSHD-0350-RD | 0.35 | 9.0 | 0.12 | 3.0 | 0.08 | 2.0 |
| 1/2" | HSHD-0500-BK | HSHD-0500-RD | 0.51 | 13.0 | 0.16 | 4.0 | 0.09 | 2.4 |
| 3/4" | HSHD-0750-BK | HSHD-0750-RD | 0.75 | 19.0 | 0.20 | 5.0 | 0.10 | 2.5 |
| 1" | HSHD-1100-BK | HSHD-1100-RD | 1.30 | 33.0 | 0.31 | 8.0 | 0.13 | 3.2 |
| 1 1/2" | HSHD-1500-BK | HSHD-1500-RD | 1.57 | 40.0 | 0.47 | 12.0 | 0.16 | 4.0 |
| 2" | HSHD-2000-BK | - | 2.17 | 55.0 | 0.63 | 16.0 | 0.16 | 4.0 |
| 2 3/4" | HSHD-2700-BK | - | 2.95 | 75.0 | 0.87 | 22.0 | 0.16 | 4.0 |
| 3 1/2" | HSHD-3500-BK | - | 3.74 | 95.0 | 1.18 | 30.0 | 0.17 | 4.2 |
| 4 1/2" | HSHD-4700-BK | - | 4.53 | 115.0 | 1.34 | 34.0 | 0.17 | 4.2 |



Ordering Guidelines

Our 3:1 ratio shrink is ideal for covering both regular and irregular shapes. For the best balance of recovered wall thickness and adhesive sealant performance, choose a size with an expanded diameter (D) that is about twice the largest diameter of the part to be covered.

*To significantly reduce shipping cost, 48" heavy wall heat shrink is shipped as four 1 foot lengths